7/11/2018

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Supplier Name	\$205.00 Metlab		\$205.00 Metlab	Metlab	Metlab	Metlab	Metlab	Metlab	Metlab						
Total	\$205.00		\$205.00	\$205.00	\$205.00	\$205.00	\$205.00	\$205.00	\$205.00	\$205.00 Metlab					
Past Due															
Aging P Days	0		0	0	0	0	0	0	0	0	0	0	0	0	0
Price/Unit Days	\$ 205.00 / pcs		\$ 205.00 / pcs	\$ 205.00 / pcs	\$ 205.00 / pcs	\$ 205.00 / pcs	\$ 205.00 / pcs	\$ 205.00 / pcs	\$ 205.00 / pcs						
Receive Date	7/11/2018		7/11/2018	//11/2018		//11/2018	//11/2018		/11/2018					/11/2018	
Status	Inactive 7/11/2018		Inactive 7/11/2018 \$ 205.00 / pcs	Inactive 7/11/2018											
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Received Accounting Container Quantity Job No No															
Received Quantity	-		-	-	-	-	-	-	F -	_	-	-	-	-	
Due Date	7/11/2018														
Order	-														
Equipment Order ID Qty															
Part Project No															
Part No															
Description	Crosstube Turning Detail Issue P/O:	Heat Treat to min 180 KSI As per Dwg D350-748-241*Check for straighten and ensure parts are straight within 1/8" as per dwg Sand Blast tube after Heat Treat Possibe Supplier: Certificate of Conformity is attached and Mettab process spec form													
Purchased Item	D350-748- 241TRN														
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PO No	Supplier Item	Item R No	Rei No Terms	Purchased Item	Description	Part P	For Part Project No	Equipment Order ID Qty	Order	Due Date	Received	Received Accounting Container Quantity Job No	Container	Status	Receive	Receive Price/Unit	Aging	Past	Total	Supplier
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		2	T=	D350-748-	Crosstube Turning									ומכוואמ	8107/11//	\$ 205.00 / pcs	0		\$205.00 Metlab	/letlab
				141TRN	Detail Issue P/O:						-			Inactive 7/11/2018	7/11/2018	\$ 205.00 / pcs	0		\$205.00 Metlab	/letlab
					Heat Treat to min 180 KSI As per										W					
					Dwg D350-748-141 (MIL-T-6736 OR	11 per														
-					AMS 2759-1C) ***Check for straighten and															
					ensure parts are straight within 1/8"															
					as per dwg *** Sand Blast tube				- 17 - COMPA											
					Possibe Supplier: Vac Aero Ensure															
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7/11/2018

# **METLAB** 1000 E. MERMAID LANE WYNDMOOR, PA 19038

Voice: Fax:

215-233-2600 215-233-5653

Packing List
Sales Order Number:

100948

Sales Order Date

Jun 7, 2018 Page:

Sold To:

DART AEROSPACE 1270 ABERDEEN STREET HAWKESBURY, ON K6A 1K7 CANADA

Ship To:

DART AEROSPACE 1270 ABERDEEN STREET HAWKESBURY, ON K6A 1K7 CANADA

Customer ID	PO Number	
DADA	ro Number	Payment Terms  Net 30 Days  Process
DARA	PO040105	
	Ship Via	Net 30 Days
	•	
	CALL CUSTOMER	HT

Quantity	Item	Description	Total Shipped	<u>-</u>
30.00		30 PCS PART#: D350-748-241TRN CROSSTUBES	Total Ompped	This Shipment
		HEAT TREAT TO MIN 180 KSI AS PER DWG D350-748-241 CHECK FOR STRAIGHTEN AND ENSURE PARTS ARE STRAIGHT WITHIN 1/8" AS PER DWG. SAND BLAST TUBE AFTER HEAT TREAT. 1310 POUNDS		
1.00 CE	RT.			

COMMENTS

SHIPPED BY, SIGNATURE METLAB	DATE
RECEIVED BY, SIGNATURE DART AEROSPACE	DATE



Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada

Tel (613) 632-5200

## PURCHASE ORDER PO040105

Supplier:

MET002-VU

Metlab

1000 E. Mermaid Lane Wyndmoor, PA 19038 USA Phone: 215-233-2600

Fax: 215-233-5653

PO No:

PO040105

PO Date: Due Date: 6/5/18

6/20/18

Purchase Order Revision:

Revision Date: Ship-To Contact:

Phone:

Ship To:

1270 Aberdeen Street

Hawkesbury

ON

K6A 1K7 Canada Phone: 613-632-5200 Via:

Ground

Pymt Terms:

Net 30

Freight Terms:

Special Comments:

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Line	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		D350-748- 241TRN	Crosstube Turning Detail Issue P/O: Heat Treat to min 180 KSI As per Dwg D350-748-241  ***Check for straighten and ensure parts are straight within 1/8" as per dwg ***  Sand Blast tube after Heat Treat		6/20/18	1 pcs	0 pcs		\$205.00/pcs	
			Possibe Supplier: Vac Aero Ensure Certificate of Conformity is attached and Metlab process spec form		And the state of t					e inguistre
	174761		A CONTRACTOR OF THE CONTRACTOR	Firmed	6/20/18	1 pcs	l¥ 0 pcs	1 pcs	\$205.00/pcs	\$205.00
	174756			Firmed	6/20/18	✓1 pcs	/¥ 0 pcs	1 pcs	\$205.00/pcs	\$205.00
	174751		A 2 - 4 - 7 - 4 - 4 - 4 - 4 - 4 - 4 - 4 - 4	Firmed	6/20/18	1 pcs	/x 0 pcs	1 pcs	\$205.00/pcs	\$205.00
	174754		}	Firmed	6/20/18	1 pcs	/x 0 pcs	1 pcs	\$205.00/pcs	\$205.00
	174752			Firmed	6/20/18	√1 pcs	(K 0 pcs	1 pcs	\$205.00/pcs	\$205.00
	174763	l	1	Firmed	6/20/18	1 pcs	/X 0 pcs	1 pcs	\$205.00/pcs	\$205.00
	174750		A CONTRACTOR OF THE CONTRACTOR	Firmed	6/20/18	1 pcs	Jx0 pcs	1 pcs	\$205.00/pcs	\$205.00
	174759			Firmed	6/20/18	/1 pcs	IX 0 pcs	1 pcs	\$205.00/pcs	\$205.00
	174764			Firmed	6/20/18	1 pcs	1 Y O pcs	1 pcs	\$205.00/pcs	\$205.00
	174765		1	Firmed	6/20/18	/1 pcs	1 × 0 pcs	1 pcs	\$205.00/pcs	\$205.00
	174762		1	Firmed	6/20/18	/1 pcs	1 x 0 pcs	1 pcs	\$205.00/pcs	\$205.00
	174758		1	Firmed	6/20/18	1 pcs	// 0 pcs	1 pcs	\$205.00/pcs	\$205.00
	174755			Firmed	6/20/18	/ pcs	1 Yo pcs	1 pcs	\$205.00/pcs	\$205.00
	174760			Firmed	6/20/18	J <sub>1 pcs</sub>	/X 0 pcs	1 pcs	\$205.00/pcs	\$205.00
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Plex 6/5/18 10:31 AM dart.tsimiklis.chrisoula

Line					Due	Order	Received		Unit	Extended
ltem	Job	Part	Description	Status	Date	Quantity	Quantity	Balance	Price (USD)	
2	174692	D350-748- 141TRN	Crosstube Turning Detail Issue P/O: Heat Treat to min 180 KSI As per Dwg D350-748-141 (MIL-T-6736 OR AMS 2759-1C)  ***Check for straighten and ensure parts are straight within 1/8" as per dwg ***  Sand Blast tube after Heat Treat Possibe Supplier: Vac Aero Ensure Certificate of Conformity is attached and Metlab process spec form	Firmed	6/20/18	1 pcs	0 pcs	1 pcs	\$205.00/pcs	\$205.00
	174694			Firmed	6/20/18	1 pcs	¿ x 0 pcs	1 pcs	\$205.00/pcs	\$205.00
	174697		1	Firmed	6/20/18	1 pcs	// 0 pcs	1 pcs	\$205.00/pcs	\$205.00
***********	174693			Firmed	6/20/18	1 pcs	( V O pcs	1 pcs	\$205.00/pcs	\$205.00
	174695	1 - A- A	***************************************	Firmed	6/20/18	1 pcs	ix 0 pcs	1 pcs	\$205.00/pcs	\$205.00
	174687		an ja kan jaka sakanna 2 Makanna kan nagaranga saka ari Makanna kanari ini ini ini ini ini ini ini ini ini i	Firmed	6/20/18	1 pcs	1 × 0 pcs	1 pcs	\$205.00/pcs	\$205.00
	174698	The second section of the sect		Firmed	6/20/18	1 pcs	/x 0 pcs	1 pcs	\$205.00/pcs	\$205.00
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	174696			Firmed	6/20/18	1 pcs	/x 0 pcs	1 pcs	\$205.00/pcs	\$205.00
	174690	v	*	Firmed	6/20/18	/ 1 pcs	// 0 pcs	1 pcs	\$205.00/pcs	\$205.00
	174699			Firmed	6/20/18	1 pcs	/k 0 pcs	1 pcs	\$205.00/pcs	\$205.00
	177660			Firmed	6/20/18	1 pcs	1 X 0 pcs	1 pcs	\$205.00/pcs	\$205.00
	174686			Firmed	6/20/18	1 pcs	(X 0 pcs	1 pcs	\$205.00/pcs	\$205.00
	174700			Firmed	6/20/18	1 pcs	/x 0 pcs	1 pcs	\$205.00/pcs	\$205.00
	174688			Firmed	6/20/18	/ 1 pcs	X 0 pcs	1 pcs	\$205.00/pcs	\$205.00
				Su	b Total:	15	0	15		\$3,075.00

Grand Total: \$6,150.00

**Order Notes** 

cond At 18/2/4

CC

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A022 Apical Processing

A024 process certifications

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit <a href="https://www.dartaerospace.com">www.dartaerospace.com</a> for further explanation.

Plex 6/5/18 10:31 AM dart.tsimiklis.chrisoula



### Certification - R

#### SOLD TO

Dart Aerospace 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

July 11, 2018

Metlab Shop Order:

100948

Purchase Order:

PO040105

Description:

Crosstube

Part Number:

D350-748-241TRN (15 Each)

D350-748-141TRN (15 Each)

Weight:

1310 Pounds Total

Material:

4130 Alloy Steel

Specifications:

Harden and temper to 180 KSI minimum ultimate tensile strength (40

HRC surface hardness) per MIL-T-6736 or AMS 2759-1C. Maintain

part straightness < 1/8" over total part length.

This is to certify that the above parts were processed as indicated above and conform to the specification requirements.

### Results:

Hardness:

41/42 HRC

Quality Representative

Matthew Robinson

MERCURY CONTAMINATION: During the heat treating process, testing and inspections, the product did not come in direct contact with mercury or any of its compounds nor with any mercury containing device.

